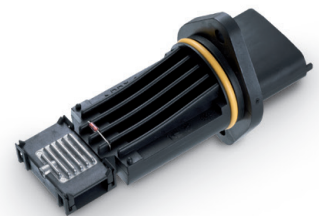


## LMS mass air flow sensor

For emission control and motor management

### DESCRIPTION

The LMS mass air flow sensor was specially developed for measuring air volume in connection with emission and motor control in vehicles. Based on the measurement principle of a hot film anemometer, the mass air flow sensor consists of temperature sensors and heaters each arranged in pairs. This arrangement permits bi-directional measurement, which makes backflow and pulsations detectable. The modern semiconductor hot film technology ensures fast response times as well as reliable, stable measurements over the entire life cycle. Application-specific, electronic calibration of the mass air flow sensor also guarantees high precision and a characteristic curve that is fully attuned to the respective system. Its compact design featuring a flange mount not only permits simple integration in the flow channel (pipe), but also guarantees flexible installation in a wide range of systems. The LMS can also be optionally equipped with a temperature sensor for additional measurement of the media temperature.



### FIELDS OF APPLICATION

- Emission and motor control of vehicles
- Heating technology
- Air conditioning technology
- Process control
- Gas flow monitoring
- Filter monitoring



### KEY FEATURES

Semi-conductor hot film measurement element

Individual electronic calibration

Integrated temperature sensor

Compact and robust design with flange connection

Bi-directional flow measurement

### BENEFITS

- Fast response time
- Reliable, stable measurement over the entire life cycle

- High level of accuracy
- Application-specific characteristic curves
- Diagnostic options

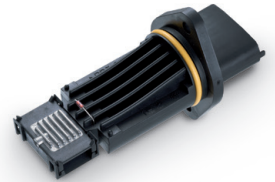
· Simultaneous media temperature measurement

- Simple and flexible integration in flow channels (pipes) and a wide variety of systems
- Twist-proof installation

· Detection of backflows and pulsations

## Technical specification

LMS mass air flow sensor



### Measurement ranges

Air mass	0 – 50 ... 0 – 3,000 kg/h <sup>1)</sup>
Temperature	-30 ... 120 °C

### Electrical characteristics

Supply voltage	12 V (9 ... 17 V)
Air mass output signal	1 ... 4.85 V, ratiometric to the reference voltage (main flow) 1 ... 0.33 V, ratiometric to the reference voltage (backflow)
Temperature output signal	NTC resistance output 2 k $\Omega$ (25 °C)
Reference voltage	5 V $\pm$ 0.2 V
Oversvoltage protection	17 V
Reverse polarity protection	17 V
Diagnostic areas (detected sensor error)	< 4% and > 97.5% of the reference voltage

### Mechanical characteristics

Measurement element	Al, Si and Si <sub>3</sub> N <sub>4</sub> , NiCr, Al <sub>2</sub> O <sub>3</sub>
Material case	PBT
Mechanical connection	Flange <sup>2)</sup>
Electrical connector	Bosch Compact, VDA Task Force <sup>3)</sup>
Installation position	Defined by the reference pipe, inlet to the sensor element should be located approximately in the middle of the reference pipe diameter.
Weight	Approx. 56 g

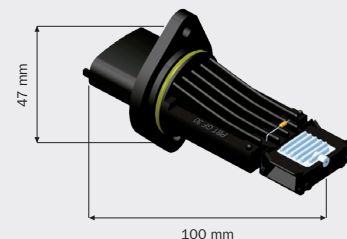
### Accuracy

Total air mass error	2% of the measurement value (25 °C) <sup>4)</sup>
Total temperature error	$\pm$ 1% (25 °C), corresponding to the NTC characteristic curve
Response time (t63)	< 20 msec

### Environmental conditions

Ambient temperature range	-30 ... 120 °C
Operating temperature range	-30 ... 85 °C
Media compatibility	Air <sup>5)</sup>
ESD (ISO/TR 10605)	4 kV to contacts
EMC (ISO 11452-5)	100 V/m (Stripline)

### Dimension



- 1) Depending on the pipe diameter and calibration
- 2) Reference pipe available on request
- 3) Others available on request
- 4) On the reference test bench
- 5) Other gases available on request